Sportwerks™ Chaos
Assembly and Tuning Manual

1/16 Scale Ready-To-Run
4WD Nitro Buggy

Scale: 1/16
Overall Length: 10.2” (260mm)
Width: 7.08” (180mm)
Height: 3.7” (95mm)
Wheelbase: 6.7” (172mm)
Engine: .05 cu in w/recoil starter
Clutch: 3-shoe centrifugal type
Fuel Tank Capacity: 1.3 oz (40cc)
Chaos

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Warranty Information

Limited Warranty Period
Horizon Hobby, Inc. guarantees this product to be free from defects in both material and workmanship at the date of purchase.

Limited Warranty & Limits of Liability
Pursuant to this Limited Warranty, Horizon Hobby, Inc. will, at its option, (i) repair or (ii) replace, any product determined by Horizon Hobby, Inc. to be defective. In the event of a defect, these are your exclusive remedies.

This warranty does not cover cosmetic damage or damage due to acts of God, accident, misuse, abuse, negligence, commercial use, or modification of or to any part of the product. This warranty does not cover damage due to improper installation, operation, maintenance, or attempted repair by anyone other than an authorized Horizon Hobby, Inc. service center. This warranty is limited to the original purchaser and is not transferable. In no case shall Horizon Hobby’s liability exceed the original cost of the purchased product and will not cover consequential, incidental or collateral damage. Horizon Hobby, Inc. reserves the right to inspect any and all equipment involved in a warranty claim. Repair or replacement decisions are at the sole discretion of Horizon Hobby, Inc. Further, Horizon Hobby reserves the right to change or modify this warranty without notice.

REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY OF THE CONSUMER. HORIZON HOBBY, INC. SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.

As Horizon Hobby, Inc. has no control over use, setup, final assembly, modification or misuse, no liability shall be assumed nor accepted for any resulting damage or injury. By the act of use, setup or assembly, the user accepts all resulting liability.

If you as the purchaser or user are not prepared to accept the liability associated with the use of this product, you are advised to return this product immediately in new and unused condition to the place of purchase.
Safety Precautions
This is a sophisticated hobby product and not a toy. It must be operated with caution and common sense and requires some basic mechanical ability. Failure to operate this product in a safe and responsible manner could result in injury or damage to the product or other property. This product is not intended for use by children without direct adult supervision.

The product manual contains instructions for safety, operation and maintenance. It is essential to read and follow all the instructions and warnings in the manual, prior to assembly, setup or use, in order to operate correctly and avoid damage or injury.

Questions, Assistance, and Repairs
Your local hobby store and/or place of purchase cannot provide warranty support or repair. Once assembly, setup or use of the product has been started, you must contact Horizon Hobby, Inc. directly. This will enable Horizon to better answer your questions and service you in the event that you may need any assistance.

Questions or Assistance
For questions or assistance, please direct your email to productsupport@horizonhobby.com, or call 877.504.0233 toll free to speak to a service technician.

Inspection or Repairs
If your product needs to be inspected or repaired, please call for a Return Merchandise Authorization (RMA). Pack the product securely using a shipping carton. Please note that original boxes may be included, but are not designed to withstand the rigors of shipping without additional protection. Ship via a carrier that provides tracking and insurance for lost or damaged parcels, as Horizon Hobby, Inc. is not responsible for merchandise until it arrives and is accepted at our facility. Include your complete name, address, phone number where you can be reached during business days, RMA number, and a brief summary of the problem. Be sure your name, address, and RMA number are clearly written on the shipping carton.

Warranty Inspection and Repairs
To receive warranty service, you must include your original sales receipt verifying the proof-of-purchase date. Providing warranty conditions have been met, your product will be repaired or replaced free of charge. Repair or replacement decisions are at the sole discretion of Horizon Hobby.

Non-Warranty Repairs
Should your repair not be covered by warranty and the expense exceeds 50% of the retail purchase cost, you will be provided with an estimate advising you of your options. You will be billed for any return freight for non-warranty repairs. Please advise us of your preferred method of payment. Horizon Hobby accepts money orders and cashiers checks, as well as Visa, MasterCard, American Express, and Discover cards. If you choose to pay by credit card, please include your credit card number and expiration date. Any repair left unpaid or unclaimed after 90 days will be considered abandoned and will be disposed of accordingly.

Electronics and engines requiring inspection or repair should be shipped to the following address (freight prepaid):
Horizon Service Center
4105 Fieldstone Road
Champaign, Illinois 61822

All other products requiring inspection or repair should be shipped to the following address (freight prepaid):
Horizon Product Support
4105 Fieldstone Road
Champaign, Illinois 61822
Items Required for Maintenance and Operation of your Chaos

- Small flat ruler
- Hobby knife
- Needle-nose pliers
- Phillips screwdriver
- Flat screwdriver
- Side cutters

- Threadlock
- CA glue
- Silicone-based differential grease
- 8- AA Alkaline batteries (for Transmitter)
- 4- AAA Alkaline batteries (for Receiver)
- Glow igniter
- Fuel bottle
- Car fuel (recommend Blue Thunder 30%)
  Gallon-DYN2230 or Quart-DYN2330
Getting Started

1. Remove the two body clips from the top of the radio box, and locate the receiver battery box. Install 4 (four) AAA alkaline batteries into the battery holder, noting the proper polarity. Make sure that the switch (located in front of the radio box) is in the OFF position.

2. Remove the battery door from the bottom of the transmitter. Install 8 (eight) AA alkaline batteries, noting the proper polarity.

3. Locate and unwrap the receiver antenna wire. Push the receiver antenna wire through the included flexible antenna tube and insert the tube into the mount located on the back of the radio box (see Page 21 for details of antenna mount location).

   Note: Do not cut or shorten the receiver antenna as this may cause the radio system to malfunction!

4. Install the transmitter antenna by inserting it through hole in the top of the transmitter and pushing gently until it stops against the internal mounting base. Gently screw in the antenna (clockwise) until you feel resistance. Reverse these steps to remove the antenna.

5. Remove the body clips from the top of the rear wing mount. Install the molded rear wing by placing it on the mount. Re-install the body clips.

Note: Before attempting to operate your Chaos, you should read through the entire instruction manual to familiarize yourself with the vehicle.
IMPORTANT:
Always turn on the transmitter first before turning on the car. When finished running, turn off the car first before powering off the transmitter.

**Transmitter Operation**

- **Steering Trim**: Used to adjust the on-center position of the steering. Adjust as needed to make the Chaos track straight when no steering inputs are applied.
- **Throttle Trim**: Used to adjust the idle speed/drag brake
- **Battery Condition LED**: Green=OK Red=Low battery, do not use
- **Steering ATV**: Adjusts total steering throw from 0–100%
- **Throttle/Brake Trigger**: Pull for throttle, push back for panic brake
- **Steering Wheel**: Turns the front wheels
- **Steering Servo Reversing Switch**: Reverses the direction in which the steering operates
- **Throttle Servo Reversing Switch**: Reverses the direction in which the throttle and brakes operate
- **Transmitter On/Off Switch**: Turns the radio on and off
- **Transmitter Crystal**: Determines the frequency on which the radio transmits
- **Charging Jack**: For use when optional rechargeable batteries are installed in the transmitter

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**Chaos**

www.sportwerksRC.com
Starting and Tuning Your Chaos

1. Check the radio and servos for proper operation.
2. Fill the fuel tank with 30% Blue Thunder™ fuel (or equivalent)
3. Make certain that the throttle is properly set to idle
4. Attach the glow igniter to the glow plug
5. Pull the recoil starter in short bursts, extending the starter rope NO MORE THAN 12". Remember, this is a small model engine, not a lawnmower.

If the engine fails to start after a few attempts, place your finger over the exhaust pipe and pull the recoil starter while watching to make sure that fuel is flowing to the carburetor.
Once the Engine Starts

1. Set the throttle trim to a high idle. The carburetor is a single-needle design so there is only one adjustment. The factory setting is purposely set rich (lots of smoke and unburned fuel exiting the exhaust pipe).

2. Drive the Chaos around a large, open parking lot. During this break-in period, it may be more convenient to leave the glow igniter attached in order to keep the engine running more reliably. During this initial run, the engine response should be “sluggish” and the speed relatively slow.

3. After the first tank of fuel is consumed, you may lean the high-speed needle (turn clockwise) 1/8 turn at a time until optimum performance is achieved. Do not overheat the engine by running it too lean or permanent damage will result. If you are uncomfortable with any of these instructions, you should ask for help at your local hobby dealer or racetrack. Experienced modelers are usually very willing to help new people in our hobby.

4. The engine idle speed can be set using the small Phillips-head screw located opposite the high-speed needle valve on the carburetor body.

Note: We have found in our testing that removing the pressure line from the tuned pipe can sometimes improve idle and bottom-end throttle response. To experiment with this, simply cut the fuel line about 1” from the tuned pipe pressure nipple and block off both ends of the silicone fuel line with a machine screw. A small piece of brass tubing can be used as a coupler to reconnect the pressure line (if desired).

Engine Troubleshooting Guide

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause/Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine won’t start</td>
<td>• Clogged fuel line&lt;br&gt;• Bad or improper glow plug&lt;br&gt;• Glow igniter not charged&lt;br&gt;• Engine flooded</td>
</tr>
<tr>
<td>Engine starts, then dies</td>
<td>• Pressure line blocked or disconnected&lt;br&gt;• Bad glow plug&lt;br&gt;• High-speed needle too lean&lt;br&gt;• Hole or tear in fuel line&lt;br&gt;• Bad glow plug or idle speed set too low</td>
</tr>
<tr>
<td>Engine starts and runs for 1/2 tank, then quits</td>
<td>• Overheated engine (too lean)&lt;br&gt;• Improper high-speed needle setting</td>
</tr>
</tbody>
</table>
Front/Rear Differential Assembly Detail

Required Hardware:

- Flat Head (FH) Machine Screw: 2mm x 8mm
  - x 8
- Flat Head (FH) Machine Screw: 2.6mm x 8mm
  - x 4
- Ball Bearing: 12mm x 8mm x 3.5mm
  - x 4

Tighten differential case screws in the indicated order:

1. 2
2. 4
3. 3

Fill the differential with silicone grease up to (but not covering) the bevel gear crosspiece.
Center Differential Assembly Detail

Required Hardware:

- x 4 Flat Head (FH) Machine Screw: 2mm x 8mm
- x 2 Flat Head (FH) Machine Screw: 2.6mm x 8mm
- x 2 Ball Bearing: 12mm x 8mm x 3.5mm

Hint: A little drop of oil on the ball bearings will improve performance.
Center Differential and Brake Assembly Detail

**Required Hardware:**

- x 2 Cap Screw: 2mm x 15mm
- x 2 3mm Nylon Locknut
- x 1 Round Head Self-tapping Screw: 2.6mm x 10mm
- x 1 E-Clip
- x 1 3mm Setscrew

Make certain to have the brake disk setting between the pads prior to inserting the center differential, or you can remove the center differential drive cup and re-install after the brake disk and pads are aligned.
Attaching Center Differential to the Chassis

**Required Hardware:**

- x 4 Flat Head (FH) Self-tapping Screw:
  - 2.6mm x 8mm

- SWK4070
- SWK4138
Repeat step two times for front and rear assemblies.

When performing maintenance, don't forget to reinstall the drive cup screw!

Required Hardware:

- Round Head Self-tapping Screw: 2.6mm x 15mm (x 12)
- Flat Head (FH) Self-tapping Screw: 2.6mm x 8mm (x 10)
- Round Head Self-tapping Screw: 2.6mm x 8mm (x 10)
- Ball Bearing: 10mm x 6mm x 4mm (x 4)
Differential Case and Suspension Assembly Detail

Required Hardware:

- Round Head Self-tapping Screw: 2.6mm x 8mm (x 2)
- Ball Bearing: 8mm x 4mm x 3mm (x 4)
- Ball Bearing: 12mm x 8mm x 3.5mm (x 4)

Do NOT overtighten the kingpin screws in the steering blocks! The steering blocks must be free to rotate or the steering servo will be damaged!

Repeat step two times for front and rear assemblies.
Front Suspension and Steering Detail

SWK4046

SWK4074

SWK4044

SWK4072

SWK4080
Rear Wing Mount Assembly Detail

Required Hardware:

x 8
Round Head Self-tapping Screw: 2.6mm x 15mm

Two different wing angles can be used depending on track conditions. Simply choose the alternate set of mounting holes where the wing mounts attach to the brace.
Put a little drop of shock oil on the shock shaft before installation. Check the oil level in the shocks regularly.
Make sure that the clutch shoes are mounted properly! The clutch rotates counter clockwise (when viewed from the front), so make certain that the leading end of the shoe is mounted on the clutch pin.
Main Chassis Assembly Detail

Required Hardware:

- 10 Flat Head (FH) Self-tapping Screw: 2.6mm x 8mm

SWK4138
Radio Installation Detail

Required Hardware:

- Round Head Self-tapping Screw: 2.6mm x 15mm x 10

- Receiver
- SWK4003
- SWK4076
- SWK4078
- SWK4004
- SWK4018
Radio Installation Detail

Required Hardware:

- Flat Head (FH) Self-tapping Screw: 2.6mm x 8mm x 11

Antenna Tube Support

SWK4034

SWK4142
**Center Differential and Brake Assembly Detail**

**Required Hardware:**

- **Flat Head (FH) Screw:**
  - 3mm x 8mm
  - x 1

- **3mm Nylon Locknut**
  - x 1

- **Flat Head (FH) Self-tapping Screw:**
  - 2.6mm x 8mm
  - x 2
Differential Case and Suspension Assembly Detail

Required Hardware:

- Machine Screw: 3mm x 10mm x 4
- Socket Head Cap Screw: 3mm x 10mm x 4
Wheels, Tires and Wing

SWK4082
Optional yellow wing available: SWK4083

White Dish Wheels: SWK4020
Optional wheels available:
SWK4021: Yellow dish wheels
SWK4023: White 7-spoke wheels
SWK4025: Yellow 7-spoke wheels

SWK4022
Optional slick tires available: SWK4024

SWK4083
Optional yellow wing available: SWK4083

SWK4024
Optional slick tires available: SWK4024

SWK4020
White Dish Wheels: SWK4020
Optional wheels available:
SWK4021: Yellow dish wheels
SWK4023: White 7-spoke wheels
SWK4025: Yellow 7-spoke wheels
Sportwerks 0.5 cu in Engine Detail
## Engine Parts Listing

<table>
<thead>
<tr>
<th>Stock Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>SWK4210</td>
<td>Glow Plug w/ Gasket: .05</td>
</tr>
<tr>
<td>SWK4212</td>
<td>STD Crankshaft, PS: .05</td>
</tr>
<tr>
<td>SWK4214</td>
<td>Back Plate, PS: .05</td>
</tr>
<tr>
<td>SWK4215</td>
<td>Connecting Rod: .05</td>
</tr>
<tr>
<td>SWK4216</td>
<td>Wrist Pin: .05</td>
</tr>
<tr>
<td>SWK4218</td>
<td>Gasket Set, Complete: .05</td>
</tr>
<tr>
<td>SWK4220</td>
<td>CNC Heat Sink Head, Anodized: .05</td>
</tr>
<tr>
<td>SWK4222</td>
<td>Piston &amp; Sleeve: .05</td>
</tr>
<tr>
<td>SWK4224</td>
<td>Screw Set: .05</td>
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<tr>
<td>SWK4226</td>
<td>Rotary Carburetor Assembly: .05</td>
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<tr>
<td>SWK4228</td>
<td>Carburetor Screw (2): .05</td>
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<tr>
<td>SWK4230</td>
<td>Rotor Set: .05</td>
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<tr>
<td>SWK4232</td>
<td>Adjustment Screw Set w/Spring: .05</td>
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<tr>
<td>SWK4234</td>
<td>Throttle Arm Set: .05</td>
</tr>
<tr>
<td>SWK4236</td>
<td>Carburetor O-Ring &amp; Gasket Set: .05</td>
</tr>
<tr>
<td>SWK4238</td>
<td>One-way Bearing: .05</td>
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<tr>
<td>SWK4240</td>
<td>Starter Shaft: .05</td>
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<tr>
<td>SWK4244</td>
<td>Pull Start Assembly w/o One-way Bearing: .05</td>
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<tr>
<td>SWK4246</td>
<td>Needle Valve &amp; Needle Valve Holder Set: .05</td>
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<tr>
<td>SWK4248</td>
<td>Needle Valve w/O-Ring: .05</td>
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<tr>
<td>SWK4250</td>
<td>Carburetor Main Body: .05</td>
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<tr>
<td>SWK4252</td>
<td>Crankcase w/Bearings: .05</td>
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## Vehicle Parts Listing

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<thead>
<tr>
<th>Stock Number</th>
<th>Description</th>
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<tr>
<td>SWK4003</td>
<td>Servo Arms (2)</td>
</tr>
<tr>
<td>SWK4004</td>
<td>Mini Servo</td>
</tr>
<tr>
<td>SWK4005</td>
<td>Servo Gear Set</td>
</tr>
<tr>
<td>SWK4006</td>
<td>Chaos Body, Clear w/Stickers</td>
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<tr>
<td>SWK4009</td>
<td>Sticker Sheet</td>
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<tr>
<td>SWK4010</td>
<td>Differential Case (2)</td>
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<tr>
<td>SWK4012</td>
<td>Diff Bevel Gear Set</td>
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<tr>
<td>SWK4014</td>
<td>Diff Crown &amp; Pinion Gear Set</td>
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<tr>
<td>SWK4016</td>
<td>Tire Foam Insert (4)</td>
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<tr>
<td>SWK4018</td>
<td>Fr/R Diff Bulkhead Set</td>
</tr>
<tr>
<td>SWK4020</td>
<td>Dish Wheels, White (4)</td>
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<tr>
<td>SWK4021</td>
<td>Dish Wheels, Yellow (4)</td>
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<tr>
<td>SWK4022</td>
<td>Off-Road Tire Set (4)</td>
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<tr>
<td>SWK4023</td>
<td>7-Spoke Wheels, White (4)</td>
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<tr>
<td>SWK4024</td>
<td>Slick Tire Set (4)</td>
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<tr>
<td>SWK4025</td>
<td>7-Spoke Wheels, Yellow (4)</td>
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<td>SWK4026</td>
<td>Fr/R Bumper Set (2)</td>
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<td>SWK4028</td>
<td>Fr/R Inner Hinge Pin Brace</td>
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<td>SWK4030</td>
<td>Drive Cup (4)</td>
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<tr>
<td>SWK4032</td>
<td>Fr/R Shock Tower</td>
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<td>SWK4034</td>
<td>Wheel Hex Adaptor (4)</td>
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<td>SWK4036</td>
<td>C-Hubs (2)</td>
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<tr>
<td>SWK4038</td>
<td>Steering Block (2)</td>
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<td>SWK4040</td>
<td>Axle, Steel (2)</td>
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<td>SWK4042</td>
<td>Lower Suspension Arm (2)</td>
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<td>SWK4044</td>
<td>Pivot Ball (4)</td>
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<td>SWK4046</td>
<td>Upper Camber Link (2)</td>
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<td>SWK4048</td>
<td>Shock Absorbers (Pr)</td>
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<td>SWK4050</td>
<td>Shock Rod End w/Balls (4)</td>
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<td>SWK4052</td>
<td>Shock Body w/Caps (2)</td>
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<td>SWK4053</td>
<td>Shock Springs, Yellow (Pr)</td>
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<td>Stock Number</td>
<td>Description</td>
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<tr>
<td>SWK4054</td>
<td>Shock Cartridge (2) w/O-Rings</td>
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<td>SWK4055</td>
<td>Shock Springs, Blue (Pr)</td>
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<td>SWK4056</td>
<td>Spring Cups and Spacer Clips (4)</td>
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<td>SWK4057</td>
<td>Shock Springs, Black (Pr)</td>
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<tr>
<td>SWK4058</td>
<td>Shock Shaft (2)</td>
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<td>SWK4060</td>
<td>Shock Piston (4)</td>
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<td>SWK4062</td>
<td>Silicone Shock Diaphragm, Blue (4)</td>
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<td>SWK4064</td>
<td>Fr/R Driveshafts, Steel (2)</td>
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<td>SWK4066</td>
<td>Outer Hinge Pins (2)</td>
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<td>SWK4068</td>
<td>Rear Toe-In Link (2)</td>
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<tr>
<td>SWK4070</td>
<td>Main Chassis, Aluminum</td>
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<tr>
<td>SWK4072</td>
<td>Servo Saver Set</td>
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<td>SWK4074</td>
<td>Steering Tie-Rods (2)</td>
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<td>SWK4076</td>
<td>Steering Servo Mount (2)</td>
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<td>SWK4078</td>
<td>Throttle Servo Mount (2)</td>
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<td>SWK4080</td>
<td>Steering Slider w/ Screws</td>
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<tr>
<td>SWK4082</td>
<td>Wing, White</td>
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<tr>
<td>SWK4083</td>
<td>Wing, Yellow</td>
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<tr>
<td>SWK4084</td>
<td>Wing Mount Set</td>
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<tr>
<td>SWK4086</td>
<td>Flywheel w/ Clutch Nut</td>
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<tr>
<td>SWK4088</td>
<td>Clutch Bearing, 4x7x7mm</td>
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<tr>
<td>SWK4090</td>
<td>Clutch Bell 15T</td>
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<tr>
<td>SWK4092</td>
<td>Engine Mount Set</td>
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<td>SWK4094</td>
<td>Body Mounts (2)</td>
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<td>SWK4096</td>
<td>Center Diff Mount (2)</td>
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<td>SWK4098</td>
<td>Spur Gear 50T</td>
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<td>SWK4102</td>
<td>Center Drive Shaft Set</td>
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<td>SWK4104</td>
<td>Brake Disk</td>
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<td>SWK4106</td>
<td>Brake Disk Support</td>
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<tr>
<td>SWK4108</td>
<td>Brake Cam w/ Screw</td>
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<tr>
<td>SWK4110</td>
<td>Brake Pads (2) w/ Hardware</td>
</tr>
<tr>
<td>SWK4112</td>
<td>Brake Actuator Arm</td>
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