Hand-made Almost Ready to Fly R/C Model Aircraft
Made in Vietnam.

Kit features.
- Ready-made—minimal assembly & finishing required.
- Ready-covered covering.

Specifications
- Wingspan: 48.4 in—123cm.
- Wing area: 751 sq.in—48.45 sq.dm.
- Approximate flying weight: 5.5-6.6lbs—2.5-3kg.
- Length: 57 in—144.5cm.
- Recommended engine size: .46-.52 cu. in—2-stroke.
  .52-.72 cu.in—4-stroke.

Radio System required 4 channel with 6 servos.
Flying skill level Intermediate/advanced.

Made in Vietnam.
INTRODUCTION.

Thank you for choosing the Harrier 3D .46 ARTF by SEAGULL MODELS. The Harrier 3D .46 was designed with the intermediate/advanced sport flyer in mind. It is a 3D airplane which is easy to fly and quick to assemble. The airframe is conventionally built using balsa, plywood and veneer to make it stronger than the average ARTF, yet the design allows the aeroplane to be kept light. You will find that most of the work has been done for you already. The motor mount has been fitted and the hinges are pre-installed. Flying the Harrier 3D .46 is simply a joy.

This instruction manual is designed to help you build a great flying aeroplane. Please read this manual thoroughly before starting assembly of your Harrier 3D .46. Use the parts listing below to identify all parts.

WARNING.

Please be aware that this aeroplane is not a toy and if assembled or used incorrectly it is capable of causing injury to people or property. WHEN YOU FLY THIS AEROPLANE YOU ASSUME ALL RISK & RESPONSIBILITY.

If you are inexperienced with basic R/C flight we strongly recommend you contact your R/C supplier and join your local R/C Model Flying Club. R/C Model Flying Clubs offer a variety of training procedures designed to help the new pilot on his way to successful R/C flight. They will also be able to advise on any insurance and safety regulations that may apply.

ADDITIONAL ITEMS REQUIRED.

- .46-.52 2-stroke engine
- .52-.72 4-stroke engine
- Computer radio with six servos
- Glow plug to suit engine
- Propeller to suit engine
- Protective foam rubber for radio system
- Silicone fuel line

TOOLS & SUPPLIES NEEDED.

- Thick cyanoacrylate glue
- 30 minute epoxy
- 5 minute epoxy
- Hand or electric drill
- Assorted drill bits
- Modelling knife
- Straight edge ruler
- 2mm ball driver
- Phillips head screwdriver
- 220 grit sandpaper
- 90° square or builder’s triangle
- Wire cutters
- Masking tape & T-pins
- Thread-lock
- Paper towels

PARTS LISTING.

FUSELAGE ASSEMBLY

- (1) Fuselage
- (1) Canopy hatch

WING ASSEMBLY

- (1) Right wing half with pre-installed aileron
- (1) Left wing half with pre-installed aileron
- (2) Aluminium dihedral brace

Tail section assembly

- (1) Vertical stabilizer with pre-installed rudder
- (1) Horizontal stabilizer with pre-installed elevator halves

Some more parts.

HARDWARE PACK

COWLING
Landing gear.....
NOTE: To avoid scratching your new airplane we suggest that you cover your workbench with an old towel. Keep a couple of jars or bowls handy to hold the small parts after you open the bags.

Please trial fit all parts. Make sure you have the correct parts and that they fit and are aligned properly before gluing! This will ensure proper assembly as the Harrier 3D .46 is made from natural materials and minor adjustments may have to be made.

The paint and plastic parts used in this kit are fuel proof. However, they are not tolerant of many harsh chemicals including the following: paint thinner, cyano-acrylate glue accelerator, cyanoacrylate glue de-bonder and acetone. Do not let these chemicals come in contact with the colours on the covering and the plastic parts.
HINGING THE AILERONS.

Note: The control surfaces, including the ailerons, elevators, and rudder, are prehinged with hinges installed, but the hinges are not glued in place. It is imperative that you properly adhere the hinges in place per the steps that follow using a high-quality thin C/A glue.

1) Carefully remove the aileron from one of the wing panels. Note the position of the hinges.

2) Remove each hinge from the wing panel and aileron and place a T-pin in the center of each hinge. Slide each hinge into the aileron until the T-pin is snug against the aileron. This will help ensure an equal amount of hinge is on either side of the hinge line when the aileron is mounted to the wing panel.

3) Slide the aileron on the wing panel until there is only a slight gap. The hinge is now centered on the wing panel and aileron. Remove the T-pins and snug the aileron against the wing panel. A gap of 1/64” or less should be maintained between the wing panel and aileron.

4) Deflect the aileron and completely saturate each hinge with thin C/A glue. The ailerons front surface should lightly contact the wing during this procedure. Ideally, when the hinges are glued in place, a 1/64” gap or less will be maintained throughout the length of the aileron to the wing panel hinge line.

Note: The hinge is constructed of a special material that allows the C/A to wick or penetrate and distribute throughout the hinge, securely bonding it to the wood structure of the wing panel and aileron.

5) Turn the wing panel over and deflect the aileron in the opposite direction from the opposite side. Apply thin C/A glue to each hinge, making sure that the C/A penetrates into both the aileron and wing panel.

6) Using C/A remover/debonder and a paper towel, remove any excess C/A glue that may have accumulated on the wing or in the aileron hinge area.
7) Repeat this process with the other wing panel, securely hinging the aileron in place.

8) After both ailerons are securely hinged, firmly grasp the wing panel and aileron to make sure the hinges are securely glued and cannot be pulled out. Do this by carefully applying medium pressure, trying to separate the aileron from the wing panel. Use caution not to crush the wing structure.

Note: Work the aileron up and down several times to “work in” the hinges and check for proper movement.

**HINGING THE ELEVATORS.**

1) Carefully remove the elevator from one of the horizontal stabilizer panels. Note the position of the hinges.

2) Remove each hinge from the horizontal stabilizer panel and elevator and place a T-pin in the center of each hinge. Slide each hinge into the elevator until the T-pin is snug against the elevator. This will help ensure an equal amount of hinge is on either side of the hinge line when the elevator is mounted to the horizontal stabilizer panel.

3) Slide the elevator on the horizontal stabilizer panel until there is only a slight gap. The hinge is now centered on the horizontal stabilizer panel and elevator. Remove the T-pins and snug the elevator against the horizontal stabilizer panel. A gap of 1/64” or less should be maintained between the horizontal stabilizer panel and elevator.

4) Deflect the elevator and completely saturate each hinge with thin C/A glue. The elevators front surface should lightly contact the horizontal stabilizer during this procedure. Ideally, when the hinges are glued in place, a 1/64” gap or less will be maintained throughout the length of the elevator to the horizontal stabilizer panel hinge line.

Note: The hinge is constructed of a special material that allows the C/A to wick or penetrate and distribute throughout the hinge, securely bonding it to the wood structure of the horizontal stabilizer panel and elevator.

5) Turn the horizontal stabilizer panel over and deflect the elevator in the opposite direction from the opposite side. Apply thin CA glue to each hinge, making sure that the C/A penetrates into both the elevator and horizontal stabilizer panel.
6) Using C/A remover/debonder and a paper towel, remove any excess C/A glue that may have accumulated on the horizontal stabilizer or in the elevator hinge area.

7) Repeat this process with the other horizontal stabilizer panel, securely hinging the elevator in place.

8) After both horizontal stabilizer are securely hinged, firmly grasp the horizontal stabilizer panel and elevator to make sure the hinges are securely glued and cannot be pulled out. Do this by carefully applying medium pressure, trying to separate the elevator from the horizontal stabilizer panel. Use caution not to crush the horizontal stabilizer structure.

Attach a 12 inch servo lead to the aileron servo. Attach the string to the servo lead and carefully thread it though the wing. Once you have thread the lead throught the wing, remove the string so it can use for the other servo lead. Tape the servo lead to the wing to prevent it from falling back into the wing.

INSTALLING THE AILERON SERVOS.

Using a small weight (Weighted fuel pick-up works well) and thread, feed the string through the wing as indicated.
Because the size of servos differ, you may need to adjust the size of the precut opening in the mount. The notch in the sides of the mount allow the servo lead to pass through.

2) Install the aileron servo into the servo mount, with the output shaft towards the leading edge of the wing, using the wood screws provided with your radio system. Drill 1mm pilot holes through the mount.

Repeat the procedure for the other wing half.

AILERON LINKAGE.

INSTALLING THE AILERON LINKAGE.

1) Using a ruler & pen to draw a straight line as below picture.

2) Locate the nylon control horns, nylon control horn backplates and two machine screws.

3) Position the aileron horn on the bottom side of aileron. The clevis attachment holes should be positioned over the hinge line.

4) Using a 1.5mm drill bit and the control horns as a guide, drill the mounting holes through the aileron halves.

5) Mount the control horns by inserting the bolts through the control horn bases and aileron halves, then into the mounting backplates. Do not overtighten the nuts or the backplates may crush the wood.

6) Thread one nylon adjustable control horn on to each aileron control rod. Thread the horns on until they are flush with the ends of the control rods.
ENGINE MOUNT.

See pictures below:
FUEL TANK.

PARTS REQUIRED

- (1) Molded Nylon Fuel Tank
- (1) Preassembled Stopper Assembly
- (1) Metal Weighted Pick-Up
- (1) Silicon tube

INSTALLING THE STOPPER ASSEMBLY.

1) Using a modeling knife, carefully cut off the rear portion of one of the 3 nylon tubes leaving 1/2” protruding from the rear of the stopper. This will be the fuel pick up tube.

2) Using a modeling knife, cut one length of silicon fuel line. Connect one end of the line to the weighted fuel pickup and the other end to the nylon pickup tube.

3) Carefully bend the second nylon tube up at a 45° angle. This tube is the vent tube.

4) Test fit the stopper assembly into the tank. It may be necessary to remove some of the flashing around the tank opening using a modeling knife. If flashing is present, make sure none falls into the tank.

5) With the stopper assembly in place, the weighted pickup should rest away from the rear of the tank and move freely inside the tank. The top of the vent tube should rest just below the top of the tank. It should not touch the top of the tank.

6) When satisfied with the alignment of the stopper assembly tighten the 3mm x 20mm machine screw until the rubber stopper expands and seals the tank opening. Do not overtighten the assembly as this could cause the tank to split.

Carefully use a lighter or heat gun to permanently set the angle of the vent tube.

**Important:** When the stopper assembly is installed in the tank, the top of the vent tube should rest just below the top surface of the tank. It should not touch the top of the tank.

Attach the silicone fuel and pressure pipes to the tank. The lower pipe is the ‘feed’ and the upper two the ‘pressure and fill’. The fill pipe is the next pipe.

You should mark which tube is the vent and which is the fuel pickup when you attach fuel tubing to the tubes in the stopper. Once the tank is installed inside the fuselage, it may be difficult to determine which is which.
Slide the tank into the fuselage from inside so that the neck is at the top of the fuselage and it locates through the engine bulkhead. Gently secure it to the top horizontal former with a cable tie.

![Fuel tank.]

 Blow through one of the lines to ensure the fuel lines have not become kinked inside the fuel tank compartment. Air should flow through easily.

**WHEEL AND WHEEL PANTS.**

1) Assemble and mounting the wheel pants as shown in the following pictures.

2) Follow diagram below for wheel pant installation:

3) You have to trim each axle using a toll cutting and cut-off wheel.

Caution when cutting the axles and wear protective goggles.


![Wheel Collar. Axle. Wheel. (2) Washer. Nut.](image)
4) A drop of C/A glue on the wheel collar screws will help keep them from coming loose during operation. Repeat the process for the other wheel.

INSTALLING THE MAIN LANDING GEAR.

1) The blind nuts for securing the landing gear are already mounted inside the fuselage.

2) Using the hardware provided, mount the main landing gear to the fuselage.

MOUNTING THE ENGINE.

1) Trial fit your engine on the motor mount. The engine should be positioned so there is ample clearance in the cowling for spinner backplate mounted to the prop drive shaft.

2) Marking 4 points on the plastic motor mount.

3) Screw 4 pilot holes with 5 mm diameter.

4) Secure your engine on the motor mount by mounting with 4 bolts, 8 washers, and 4 nuts provided. A drop C/A glue on the bolt threads will help prevent loosening in flight.
5) Attach the Z-Bend in the pushrod wire to the throttle arm on the carburetor. You will need to remove the throttle arm from the carburetor to be able to attach the Z-bend. When complete, reattach the throttle arm to the carburetor.

2) While keeping the back edge of the cowl flush with the marks, align the front of the cowl with the crankshaft of the engine. The front of the cowl should be positioned so the crankshaft is in nearly the middle of the cowl opening. Use the spinner backplate as a guide. Hold the cowl firmly in place using pieces of masking tape.

COWLING.

PARTS REQUIRED

- {1} Molded Fiberglass Cowling
- {4} 3mm x 12mm Wood Screws

1) Slide the fiberglass cowl over the engine and line up the back edge of the cowl with the marks you made on the fuselage.
Because of the size of the cowl, it may be necessary to use a needle valve extension for the high speed needle valve. Make this out of sufficient length 1.5mm wire and install it into the end of the needle valve. Secure the wire in place by tightening the set screw in the side of the needle valve.

1) Locate and cut out the covering film from the servo holes in both sides of fuselage.

2) Install the rubber grommets and brass collets onto the aileron servo. Test fit the servo into the aileron servo mount. Because the size of servos differ, you may need to adjust the size of the precut opening in the mount. The notch in the sides of the mount allow the servo lead to pass through.

3) Install the muffler and muffler extension onto the engine and make the cutout in the cowl for muffler clearance. Connect the fuel and pressure lines to the carburetor, muffler and fuel filler valve. Secure the cowl to fuselage using the 3mmx12mm screws (4). Secure the servos with the screws provided with your radio system.

INSTALLING THE SPINNER.

Install the spinner backplate, propeller and spinner cone. The spinner cone is held in place using two 3mm x 12mm wood screws.

The propeller should not touch any part of the spinner cone. If it does, use a sharp modeling knife and carefully trim away the spinner cone where the propeller comes in contact with it.

ELEVATOR - RUDDER SERVO INSTALLATION.

1) Locate and cut out the covering film from the servo holes in both sides of fuselage.

THROTTLE SERVO INSTALLATION.

1) Install adjustable servo connector in the servo arm.
1) Using a ruler and a pen, locate the centerline of the horizontal stabilizer, at the trailing edge, and place a mark. Use a triangle and extend this mark, from back to front, across the top of the stabilizer. Also extend this mark down the back of the trailing edge of the stabilizer.

2) Using a modeling knife, carefully remove the covering at the mounting slot of the horizontal stabilizer (both sides of fuselage).

3) Slide the stabilizer into place in the pre-cut slot in the rear of the fuselage. The stabilizer should be pushed firmly against the front of the slot.

4) With the stabilizer held firmly in place, use a pen and draw lines onto the stabilizer where it and the fuselage sides meet. Do this on both the right and left sides and top and bottom of the stabilizer.

5) Remove the stabilizer. Using the lines you just drew as a guide, carefully remove the covering from between them using a modeling knife.

6) Using a modeling knife, carefully remove the covering that overlaps the stabilizer mounting platform sides in the fuselage. Remove the covering from both the top and the bottom of the platform sides.

7) When you are sure that everything is aligned correctly, mix up a generous amount of 30 Minute Epoxy. Apply a thin layer to the top and bottom of the stabilizer mounting area and to the stabilizer mounting platform sides in the fuselage. Slide the stabilizer in place and realign. Double check all of your measurements once more before the epoxy cures. Hold the stabilizer in place with T-pins or masking tape and remove any excess epoxy using a paper towel and rubbing alcohol.
HINGING THE RUDDER.

1) Carefully remove the rudder from one of the fuselage panel. Note the position of the hinges.

2) Remove each hinge from the fuselage panel and rudder and place a T-pin in the center of each hinge. Slide each hinge into the rudder until the T-pin is snug against the rudder. This will help ensure an equal amount of hinge is on either side of the hinge line when the rudder is mounted to the fuselage.

3) Slide the rudder on the fuselage panel until there is only a slight gap. The hinge is now centered on the fuselage panel and rudder. Remove the T-pins and snug the rudder against the fuselage panel. A gap of 1/64” or less should be maintained between the fuselage panel and rudder.

4) Deflect the rudder and completely saturate each hinge with thin C/A glue. The rudder front surface should lightly contact the fuselage during this procedure. Ideally, when the hinges are glued in place, a 1/64” gap or less will be maintained throughout the length of the rudder to the fuselage panel hinge line. Note: The hinge is constructed of a special material that allows the C/A to wick or penetrate and distribute throughout the hinge, securely bonding it to the wood structure of the fuselage panel and rudder.

5) Turn the fuselage panel over and deflect the rudder in the opposite direction from the opposite side. Apply thin C/A glue to each hinge, making sure that the C/A penetrates into the rudder and fuselage panel.

8) After the epoxy has fully cured, remove the masking tape or T-pins used to hold the stabilizer in place. Carefully inspect the glue joints. Use more epoxy to fill in any gaps that may exist that were not filled previously and clean up the excess using a paper towel and rubbing alcohol.
6) Using C/A remover/debonder and a paper towel, remove any excess C/A glue that may have accumulated on the fuselage or in the rudder hinge area.

**Note:** Work the rudder up and down several times to “work in” the hinges and check for proper movement.

### CONTROL HORN INSTALLATION.

1) Locate the two nylon control horns, two nylon control horn backplates and four machine screws.

2) Position the elevator horn on the both side of elevator. The clevis attachment holes should be positioned over the hinge line.

3) Using a 1.5mm drill bit and the control horns as a guide, drill the mounting holes through the elevator halves.

4) Mount the control horns by inserting the bolts through the control horn bases and elevator halves, then into the mounting backplates. Do not overtighten the nuts or the backplates may crush the wood.

5) Position the rudder control horn on the left side of the airplane. Mount the control horn parallel with the horizontal stabilizer.

6) Install the rudder control horn using the same method as with the elevator control horns.

### ELEVATOR - RUDDER PUSHROD INSTALLATION.

1) Thread one nylon adjustable control horn on to each aileron control rod. Thread the horns on until they are flush with the ends of the control rods.

2) Elevator pushrods assembly follow pictures below.

3) Connect the elevator and rudder servos to your radio’s receiver and turn on the system. Set the trim tabs on the transmitter to neutral and center the servo arms. The elevator and rudder servo arms should be perpendicular to the servos.

4) One at a time, hold the pushrods in position over the respective servos to check for proper servo direction. If any servo turns in the wrong direction, switch your radio’s reversing switches as necessary to achieve the correct direction.
1) Set the tail wheel assembly in place on the plywood plate. The pivot point of the tail wheel wire should be even with the rudder hinge line and the tail wheel bracket should be centered on the plywood plate.

2) Using a pen, mark the locations of the two mounting screws. Remove the tail wheel bracket and drill 1mm pilot holes at the locations marked.

3) Secure the tail wheel bracket in place using two 3mm x 15mm wood screws. Be careful not to overtighten the screws.

**MOUNTING THE CONTROL CLASP.**

1) Align the tail wheel wire so that the wire is parallel with the bottom of the rudder. The control clasp has a predrilled hole through the top of it. Slide this hole onto the tail wheel wire while sliding the clasp over the bottom of the rudder.

2) Using a ruler and a pen place a mark onto the bottom of the rudder, in front of the rear edge of the tail wheel wire. The back edge of the clasp should line up with this mark. You may find it necessary to bend the tail wheel wire down slightly so it lines up with the clasp without binding.

3) While holding the clasp firmly in place, use a pen and outline the clasp onto the rudder.

4) Remove the clasp, and using a modeling knife, remove the covering from inside the lines you drew. Use 220 grit sandpaper and carefully roughen the inside surface of the nylon clasp.

**INSTALLING THE SWITCH.**

Install the switch into the precut hole in the fuselage side. Use the two screws provided with the switch to secure it in place. Drill two 3/32” holes through the tray for the screws to pass through.

5) Slide the clasp back into position and carefully glue it into place using Kwik Bond Thin C/A. Hold the clasp in place until the glue completely cures. Rescue the clasp with bolt and nut as picture below.
ATTACHMENT WING-FUSELAGE.

INSTALLING THE RECEIVER AND BATTERY.

1) Plug the six servo leads and the switch lead into the receiver. Plug the battery pack lead into the switch also.

2) Wrap the receiver and battery pack in the protective foam rubber to protect them from vibration.

3) Position the battery pack in the fuel tank compartment and the receiver just behind the fuel tank. Use extra foam pieces to hold them in position.

When balancing the airplane you may need to move the battery or receiver forward or after to achieve proper balance.

4) Using a 1/16” drill bit, drill a hole through the side of the fuselage, near the receiver, for the antenna to exit. Route the antenna out of the fuselage and secure it to the vertical stabilizer using a rubber band and a modified servo arm. See picture as below.
1) We highly recommend setting up the Harrier 3D .46 using the control throws listed at right. We have listed control throws for both Low Rate (initial test flying/sport flying) and High Rate (aerobatic flying).

2) Turn on the radio system, and with the trim tabs on the transmitter in neutral, center the control surfaces by making adjustments to the clevises or adjustable servo connectors. The servo arms should be centered also.

3) When the elevator, rudder and aileron control surfaces are centered, use a ruler and check the amount of the control throw in each surface. The control throws should be measured at the widest point of each surface!

4) By moving the position of the adjustable control horn out from the control surface, you will decrease the amount of throw of that control surface. Moving the adjustable control horn toward the control surface will increase the amount of throw.

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**CANOPY HATCH.**

Ailerons low rate - 1 1/8" up/down
Ailerons medium rate - 1 1/2" up/down
Ailerons high rate - 2" up/down
Elevator low rate - 1 1/4" up/down
Elevator medium rate - 2" up/down
Elevator high rate - 2 3/4" up/down
Rudder low rate - 2" right/left
Rudder medium rate - 2 3/4" right/left
Rudder high rate - 3 3/4" right/left

**RECOMMENDED CONTROL THROWS**

Do not use the Aerobatic 3/D settings for initial test flying.
5) If your radio transmitter is equipped with dual rate switches double check that they are on the low rate setting for your first few flights.

PREFLIGHT CHECK.

1) Completely charge your transmitter and receiver batteries before your first day of flying.

2) Check every bolt and every glue joint in the Harrier 3D .46 to ensure that everything is tight and well bonded.

3) Double check the balance of the airplane. Do this with the fuel tank empty.

4) Check the control surfaces. All should move in the correct direction and not bind in any way.

5) If your radio transmitter is equipped with dual rate switches double check that they are on the low rate setting for your first few flights.

6) Check to ensure the control surfaces are moving the proper amount for both low and high rate settings.

7) Check the receiver antenna. It should be fully extended and not coiled up inside the fuselage.

8) Properly balance the propeller. An out of balance propeller will cause excessive vibration which could lead to engine and/or airframe failure.

We wish you many safe and enjoyable flights with your Harrier 3D .46.