

August 27, 2019

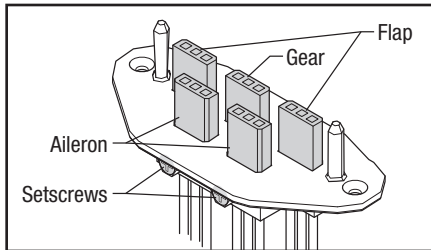
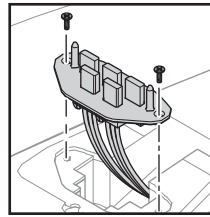
Products: HAVOC Xe 80mm EDF Sport Jet (EFL7550, EFL7575)

Issue: The servo connector mounting plate may cause the servo connections to not be fully seated, possibly causing intermittent signal loss to the aileron servos, flap servos and/or landing gear in flight.

What to Do: If your aircraft has the servo connector mounting plates installed in the wing and fuselage, follow the instructions below to remove the mounting plates and connect the servo leads individually.

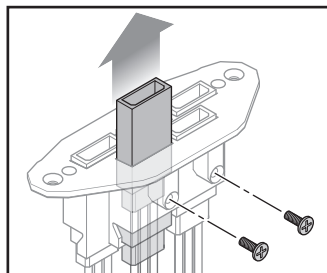
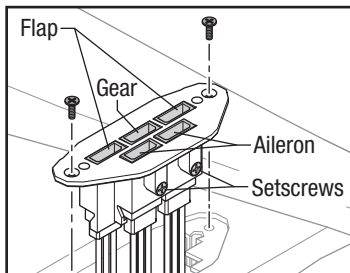
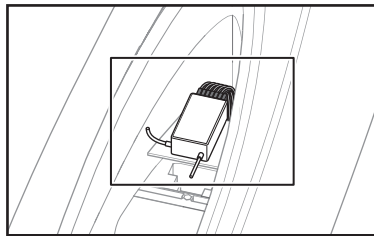
WING

1. Remove the wing from the fuselage.
2. Remove the two screws holding the servo connector plate to the wing.
3. Lift the plate from structure.
4. Remove the five setscrews holding the servo connectors in place.
5. Remove the servo connectors one at a time from the mounting plate. Label each of the connectors as they are removed using the illustration as a guide. Discard the mounting plate.



FUSELAGE

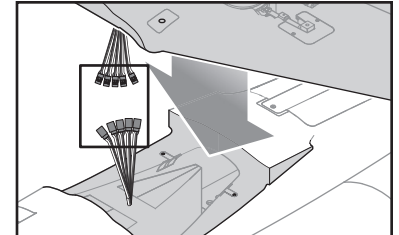
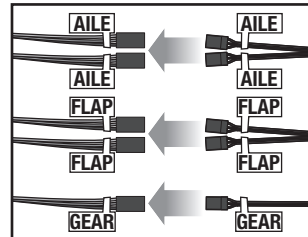
1. Remove the canopy from the fuselage.
2. Disconnect the aileron, flap and gear extensions from the y-harnesses connected to the receiver.
3. Remove the two screws holding the servo connector plate to the fuselage.
4. Pull the connector plate with the servo extensions attached from the fuselage.
5. Loosen the five setscrews holding the servo extensions in the connector plate.



6. Push the extensions up through the servo mounting plate and pull them through and out of the plate. Discard the mounting plate.
7. One at a time, feed the servo extensions up through the fuselage opening and reconnect to the aileron, flap and gear y-harnesses. Label each extension to ease identification during assembly of the wing on the fuselage.

ASSEMBLY

The servo leads between the wing and fuselage must be connected individually before installing the wing on the fuselage. There are two aileron leads (AILE), two flap leads (FLAP) and one retract lead (GEAR).



1. Connect each lead from the fuselage to the corresponding lead in the wing.
2. Secure each connection with servo clips or tape.
3. Align the wing with the wing saddle on the fuselage and carefully feed the wire leads and servo connectors into the fuselage while seating the wing in the saddle.
4. Insert the five 3mm x 32mm counter sunk machine screws in the holes in the bottom of the wing. Thread each of the bolts only a few turns into the fuselage until all are started.
5. Ensure the wing fits tight against the wing saddle with no gap.

CAUTION: DO NOT crush or otherwise damage the wiring when attaching the wing to the fuselage.

6. Tighten the bolts alternating from side to side until they are snug.
7. Test the operation of the servos before attempting flight. Have an assistant hold the aircraft while cycling the control surfaces at both low throttle and full throttle.

For further information about this product, go to the support tab on the product page at www.horizonhobby.com.

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