

Water Pump

The water pump is operated from crankcase pressure. Be sure that water is exiting the 2 water jackets mounted on the left side of the boat when the engine is running and the boat is in the water. If water does not stream out of either the exhaust or cylinder head cooling ports, immediately stop engine operation and remove obstructions in the lines or replace broken cooling lines.

Hint: To test each cooling line for obstructions or a leak in the cooling system, place a piece of tubing over the water inlet tube in front of each rudder and blow into the tube. When testing for obstructions in the cooling system, be sure to isolate each system by pinching the appropriate water lines.

Water-Cooled Cylinder Head and Exhaust Manifold Cooling Jacket

The exhaust system is cooled independently from the cylinder head. See photo for proper cooling line routing. Do not alter the cooling line routing method.



