Two sets required





Hold the 4 mm Lock Nut while tightening using a Wiha 7 mm Nut Driver or equivalent. Lock Nut, 4 mm (1 pc) 12 mm 12 mm Value of the color of the rotor Socket Head Bolt, 4 x 35 mm (1 pc) Firmly secure the main rotor blades to the rotor

Insert the main rotor blade spacers as shown.

Apply a light drop of CA adhesive to hold the main rotor blade spacers in place.

_ /
] (

Firmly secure the main rotor blades to the rotor head as shown above. Be sure to note the proper direction of the rotor blades when assembling (clockwise rotation). Main blades should be tightened so they can pivot when moderate pressure is applied. Do not allow the main blades to swing freely within the main blade holders. Once all assemblies have been completed, please review the following suggestions before attempting initial flights.

- Review the instruction book and confirm that all assembly steps have been completed thoroughly.
- Check to insure that all servos are operating smoothly and in the correct direction. Also verify that there is no binding in the control rods and that each servo horn is secured with a servo horn mounting screw.
- Check to insure that all bolts and screws have been completely tightened and secured with threadlock where indicated.
- Verify that the gyro is operational and compensating in the correct direction (detailed in Section 7, page 61).
- Make sure that both the transmitter and receiver have been fully charged (refer to your radio system instructions for proper charging procedures).
- Check to insure that the throttle is working properly and in the correct direction.

BLADE TRACKING ADJUSTMENT

BLADE TRACKING IDENTIFICATION

Blade "tracking" is an adjustment to the main rotor blade pitch that must be accomplished during the initial test flights.

Although the blade pitch angle in each blade may appear equal, it is still possible for a set of main rotor blades to run "out of track," making adjustment necessary.

Main rotor blades that are out of track with one another can cause vibration, instability, and a loss of power due to additional drag.

On the initial flight, it will be necessary to increase the blade speed to just before

lift-off rpm and view the rotor disc at eye level from a safe distance (approximately 15 to 20 feet).

Note which blade is running low (by colored tracking tape) and increase the pitch of the low blade one turn of the ball link at a time until each blade runs in track (on the same plane).

Please refer to the diagrams below to identify the different tracking situations, as well as several methods to mark each rotor blade for tracking identification.



B: Use the same color blade tracking tape located at different positions on each rotor blade.

Engine

After each day of flying, fully drain the fuel tank. Then start the engine and let it idle until the engine and the fuel line are completely burned off. It is also suggested that an after-run oil be used to prevent premature engine corrosion.

Check All Nuts and Bolts

A helicopter is subject to high vibration during flight. It is important to check that all screws, nuts and bolts are properly secured after each day of flying. It is also suggested that you perform a "quick" inspection between each initial test flight for approximately the first 6 to 10 flights.

Main Rotor Head

It will be necessary for the main rotor head dampners to be checked/and or replaced every 30-50 flights to maintain maximum rotor head performance. When replacing the main rotor head dampeners, apply a light coating of oil to the dampeners to prolong life.

It is also suggested at this time that the rotor head thrust bearings be lubricated using a high speed grease. This will prolong the visibility of the thrust bearings.

Tail Gear Case

The tail gear case should be repacked with grease every 50 or so flights. the tail pitch slider and mechanism should be oiled lightly every 5–10 flights to help reduce wear.

Washout Base

Lubricate the washout base using light oil every 10-15 flights to insure smooth operating and reduce wear. Inspect the washout base every 50-75 flights. If excess wear is noted, replace as needed.

Tail Pitch Slider

Lubricate the tail pitch slider using light oil every 5–10 flights to insure smooth operation and reduce wear.

Check Ball Link Wear

Check to insure that all universal links fit freely but securely to the control balls. If there is excessive play noted, adjust and or replace the universal link in question.

Battery Maintenance

Check to insure that your batteries are properly mounted and charged. The most frequent cause of crashes (aside from pilot error) is battery failure or disconnection. Be certain that your batteries are fully charged and limit your flight time to 3 or 4 flights between charging. If more flight time is required, purchase a reliable quick field charger.

Cleaning

At the end of each flight or flying session, wipe down your helicopter with a clean towel or rag. This is also a good time to inspect all parts for tightness or fatigue. Remember, a clean, well-maintained helicopter will provide you with many hours of trouble-free flight.

Ball Links

Check ball links every 15–20 flights for increased play and looseness. Adjust the ball links using pliers to tighten the ball race if needed.



ASSEMBLY PROCESS PARTS – MAIN ROTOR HEAD 3



* Be sure to note correct placement of the front and the back of the seesaw assembly.

Р_Л



ASSEMBLY PROCESS – MAIN ROTOR HEAD 4





P-6

ASSEMBLY PROCESS – TAIL SLIDE RING









P-'

XP8103 Vibe 90 3D Data Sheet, 120° CCPM

MODEL NO.

MODEL NAME VIBE 90 3D

MODULATION (SPCM) ZPCM - PPM

						AILE	ELEV	RUDD			ST1		INH • (ACT	
					D/R	100%	100%	100%			ST2		INH •(ACT	
	DUAL-R.	ATE	0		EXP	25%	25%	25%		(FO3. 1)	HOL	D		ACT	
	EXP		1		D/R	100%	100%	100%							
					EXP	0%	0%	+65%		INPUT SEI	AUX	2 HOLD	SW• PIT.	TRIM•INH	
											GEA	R	ACT •	INH	
				TH	RO	AILE	ELEV	F	RUDD	GEAR	PIT	AUX2		AUX3	
				NO	RM	(NORM)	NORM	1 1	IORM	(NORM)	NORM	(NORM	N (r	JORM)	
	REVER	SE SV	N	RI	V	REV	REV		REV	REV	REV	REV		REV	
	SUB	-TRIM			ADJUST SO THAT NO TRIM IS REQUIRED										
Throttle travel				Н	150%	L 115%	D 1159	% L	150%	+ 100%	H 115%	+ 150)% +	150%	
must be set to	TRAVEL	ADJU	IST	L	150%	R 115%	U 115	% R	150%	- 100%	L 115%	- 15	J% -	150%	
mixing is to be	Fail saf	E (SPO	CM)					SET TO) desir	ED SETTINGS		1			
useu.			EXP	L		1	2		3	н			0	Set gain	
		N		i)	0%	38%	56%	6	74%	100%		INH	1	per Gyro's instruction settings.	
	THROTTLE	1	OFF ON		100%	75%	55%	6	75%	100%	GYRO SENS	RUDD D/R		M O	
	OORVE	2	OFF ON)	100%	75%	55%	6	75%	100%		AUTO	STN	Г 1	
		N			0°	25%	479	6	80%	95%			HOLI INVT	D 0	
	PITCH	1	OFF ON		0°	25%	50%	6	75%	95%	SWASH N	VIX	AIL	+50%	
	CURVE	2)	0°	25%	50%	6	75%	95%	3 SERVO		ELEV	+50%	
	H OF				0°		50%	6		100%	EXPACT)	PIT	+60%	
	THRO HO	DLD	INH •	ACT PC		oS r Idle									

TRIM	STEP							_				
SYST	EM			CHANNEL	SW	EXP	L	1	2	3	н	SW
	DE		MIX1	AILE→THRO	ON	OFF-ON	20	-	0	-	20	F-S12
AIL	2	PROGRAM	MIX2	ELEV→THRO	ON	OFF-ON	20	-	0	-	20	F-S12
ELEV	2	MIX			•	+POS	5	-PO	S	OFFS	SET	
RUDD	1		MIX3	ELEV→AILE		+14	%	+1	4%	0		F-S12

XP9303 Vibe 90 3D Data Sheet, 120° CCPM

										MODEL	NAM	E <u>VIBE</u>	90 3D								
			TH	IRO	AIL		ELEV		RUD		G	EAR	PITCH		AUX2		AUX3				
REVERS	SE SW		N		NORM		NORM		NOR/ REV	M)		DRM V	NORM REV	0	NORM REV	¢	NORM REV				
SUE	b trim						Adjust	so th	at no	Sub -	Trim	Frim is needed									
		o	+	100%	L 1 1	5%	U 115%		L 15	0%	L	100%	U 115%		+100%	,	+100%				
IRAVEL	. ADJU	SI	-	100%	R 1	15%	D 11	15%	R 15	50%	R	100%	D 115%	,	- 100%		- 100%				
FAIL-SAI	FE (SPC	CM)						Set	to des	ired	settin	gs									
					A1		FIE	-\/	DII	חח	٦				50						
							10	- •	10		_	AU	то		.50	ACI					
			0	D/R		100%		0%	100%		_	D,	/R	PO	151						
DUAL RATE/FXP				EXP	25	5%	25	%	25	%				PO	S2) INH				
	, _			D/R	10	0%	10	0%	10	0%											
				EXP	30)%	30	%	30)%				AU	IX2	HOLD	PIT INH				
		1				1						SEL		AU	IX3	ACT INH					
		E	XP	0	1	2	3	4	5	6				GE	AR	AC1	[INH				
THRO	Ν	10	√/OF	F O	—	56	—	68	74	100											
CURVE	1	10	√/OF	F 100) _	75	55	75	_	100					0	Se per	t gain Gyro's				
	2	10	√/OF	/OFF 100 — 75 55 75			100			IN	H	1	'ins se	truction ettings.							
	N ON/C		√/OF	F O	_	25	47	80	_	95		GYRO		D/R	NO	RM	0				
PITCH	1	10	√/OF	F O	_	25	50	75	_	95		SENS	KODD		STN	T۷	1				
CURVE	2	10	√/OF	F O	_	25	50	75		95			AUT	\mathcal{O}	НО	LD	1				
	H ON/OFF 50 100																				

MODEL NO.

	POS
ACT INH	Set for idle %
	OFFSET
ACT INT	%

		CHANNEL	SW	EXP	0	1	2	3	4	5	6
	MIX1	→		ON/OFF							
	MIX1			ON/OFF							
PROGRAMMABLE						+PC	DS	-PC	DS	OFF	SET
MIX	MIX1										
	MIX1										
	MIX1										
	MIX1										

	SWASHPLATE MIXING AIL
2	NORM 3 SERVO 120 ELEV
 /	3 SERVO 140 PIT

XP9303 Vibe 90 3D Data Sheet, 140° CCPM

MODEL NO.

									M	NODEL	. NAME	VIBE	90 31	D				
			T⊢	IRO	AIL		ELEV		RUDI)	GE	AR	PI	ГСН	,	AUX2		AUX3
REVERS	SE SW	,		DRM EV		M	NOR/ REV	N N	NOR/ REV	M		RM	NC			NORM		NORM
SUE	B TRIM						Adjust	so t	nat no	t no Sub 1		is nee	ded					
		ст	+	100%	L 1 1	5%	U 11	5%	L 15	0%	L 100%		U	115%	, >	+100%		+100%
IKAVEL	. ADJU	51	-	100%	R 11	5%	D 11	5%	R 15	50%	R	100%	D	115%	,	- 100%		- 100%
FAIL-SAI	E (SPC	CM)						Set	to des	ired	settin	gs						
					AI	LE	ELE	V	RU	DD	7				PO	SO	(AC	T) INH
			0	D/R	10	0%	10	0%	10	0%		A	UTO	F	PO	S1	(AC	
			U	EXP	25	%	25	%	25	5%			D/K	F	PO	S2	(AC	
DUAL RATE/EXP		:XP		D/R	100%		10	0%	100%									
				EXP	30	1%	30%		30)%						AUX2		PIT INH
												11	SEL		AU	ХЗ	AC.	T INH
		E.	XP	0	1	2	3	4	5	6	_				GE	AR	AC	t inh
THRO	Ν		I/OFI	= 0		56		68	74	100							C	t a a in
CURVE	1	ON	1/OFI	= 100		75	55	75		100						0		Gyro's
	2	ON	I/OFI	= 100		75	55	75		100				IN	Н	1	Se	ettings.
	Ν	ON	I/OFI	- 0		25	47	80		95		GYR	0	RUDD	D/R	NO	RM	0
PITCH	1	ON	I/OFI	- 0		25	50	75		95		SEN	12			STI	NT	1
CURVE	2	ON	I/OFI	= 0		25	50	75		95				AU	\mathcal{O}	HC	DLD	1
H ON/OFF _						—	50		_	100								
									POS	S	7							
		TUDO				(A	ACT) IN	H – S	Set for i	dle %	1							
		IHRO	HOL	J					OFFSET									

	POS
ACT INH	Set for idle %
	OFFSET
ACT INT	%

		CHANNEL	SW	EXP	0	1	2	3	4	5	6
	MIX1	-		ON/OFF							
	MIX1			ON/OFF							
PROGRAMMABLE						+PC)S	-PC)S	OFF	SET
MIX	MIX1										
	MIX1	→									
	MIX1	→									
	MIX1										

SWASHPLATE MIXING AIL
NORM 3 SERVO 120 ELEV
3 SERVO 140 PIT

10X Vibe 90 3D Data Sheet, 120° CCPM

MODEL NO. (84) _____

MODEL NAME (81) Vibe 90 3D

MODULATION (85) SPCM-ZPCM-PPM

	Т	THRO		AILE			ELEV			RUDE)		GEAR		PITCH		AUX2		AUX3		AUX4		AUX5
REVERSE SVV (11)		(R) N	R		R N		R N			R		R N		R		R	R			R			
	н	100%	L	115	%	D	115	%	L	150	%	+	100%	+	115%	+	100%	+	100%	+	100%	+	100%
(12)	L	100%	R	115	%	U	115	%	R	150	%	-	100%	-	115 %	-	100%	-	100%	-	100%	-	100%
SUB-TRIM (15)																							
TRIM RATE (83)		60 %		2			2			1													

			AILE	ELEV	RUDD
		D/R	100 %	100 %	100 %
	0	EXP	25 %	25 %	25 %
		TYPE	LIN/EXP	LIN/EXP	LIN/EXP
D/R		D/R	100 %	100 %	100 %
EXP	1	EXP 30 % 3		30 %	30 %
(13)		TYPE	LIN/EXP	LIN/EXP	LIN/EXP
-		D/R	100 %	100 %	100 %
	2	EXP	30%	30%	30%
		TYPE	LIN/EXP	LIN/EXP	LIN/EXP
	ST-1	INHACT	0 • 1)• 2	0 • 1)• 2	0 • 1 • 2
AUTO	ST-2	INHAC	0 • 1)• 2	0.1.2	0 · 1 🖓
D/R	ST-3	INH•ACT	0 • 1 • 2	0 • 1 • 2	0 • 1 • 2
(23)	ST-4	INH•ACT	0 • 1 • 2	0 • 1 • 2	0 • 1 • 2
	HOLD	INHAC	0 · 1 🕗	0 · 1 📿	0 · 1 🖓

THROTTLE	HOLD SW	
HOLD (16)	POS AUTO CUT	Adjust for idle
		POS
	Delay	1/4 1/2 3/4 1

	FLIG EXT	GHT RA	AILE GEAR
FUNCTION	GE. SV	AR V	NH)GEAR HOLD
(17)	AU SV	X2 V	(N) ACT
	PIT.	LOW	NH ACT
	LEVER	HI	(NH) ACT
	ADT STL	INT	INHAC

			0		Set g	ain			
GYRO	INH		1		per Gyro's				
SENS	AUX 3	2			settings				
(44)	AUTO	NR	S1	S2	S3	S4	HD		
		0	1	1	1	1	2		

			CH. MASTER	ANNEL	- Slave	TRIM	SW		OFFS	ET		+G/	AIN		-	GAIN	
Ę	5 1	INH ACT				OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER										
Ę	5 2	INH ACT		_		OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER										
Ę	5 3	INH ACT		_		OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER										
5	6 4	INH		—		ON	HD•AX2•GER										
PROGRAM								EXP		L	1	2	3	4	5	6	н
(51) - (58) E	5 5	INH ACT		—		OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER	OFF ON	IN OUT	0							100
Ę	6	INH ACT		_		OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER	OFF ON	IN OUT	0							100
Ę	5 7	INH ACT		_		OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER	OFF ON	IN OUT	0							100
9	8	INH ACT		_		OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER	OFF ON	IN OUT	0							100

		EXP		L	1	2	3	4	5	6	Н
		\bigcirc	IN	0	13	28	74	80			100
	N	QH,	OUT	0	47	56	68	74			100
		ON	HOV.SEL		HOV	HOV	HOV	HOV	HOV	HOV	
IHRO		()FI)	IN	0	25	48	75				100
CURVE	1	ŐŇ	OUT	100	75	55	75				100
(18)	_	(CF))	IN	0	25	48	74	88			100
TH,TRIM=SLOW	2	ŐŇ	OUT	100	75	55	75				100
	2	OFF	IN	0							100
	3	ON	OUT	0							100
		OFF	IN	0							100
	4	ON	OUT								
		A	IN	0	13	32	80				100
	N		OUT	0	25	47	80				97
		ON	HOV.SEL		HOV	HOV	HOV	HOV	HOV	HOV	
	1	OFF	IN	0	12	85					100
PITCH	1	ON	OUT	0	16	88					95
CURVE	2	OFF	IN	0	12	85					100
(68)	2	ŌŇ	OUT	0	16	88					95
	2	OFF	IN	0							100
P, TRIM=CENTER	3	ÓŇ	OUT								
HOV.P=CENTER		OFF	IN	0							100
	4	ÓN	OUT								
		(F)	IN	0	50						100
	HULU	ŌŇ	OUT	0	60						100

Rudder→Throttle		+15%
4→1 MIX (41)		-15 [%]
MODE SELECTION	NR-\$1-\$2-\$3-\$4-AX2	

FAIL-	7	MODE	HOLD • 1.0s • 0.5s • 0.25s
SAFE	Z	MEMORY	
(77)	S	MEMORY	THROTTLE 1/4 STICK

Aileron→Throttle		+20 %
2→1 MIX (42)		-20 %
MODE SELECTION	NR (S1)(S2)(S3)	54)• AX2

Elevator→Throttle		+20 %
MIX (43)		-20 %
MODE SELECTION	NR • (S1) • (S2) • (S3) • (S	34)• AX2

	1 SERVO	C • SERVI	D-12	20°CCF	MD 3SERN	/0-140	°CCPM		
MIXING				D			%		
TYPE		EIE → A	JL	U	%				
(65)	ISERVO			L					
		AL→E	E	R			%		
	SWITCH	NR•S1							
3 SERVO 120° CCPM	AL	50%	ELE	Ξ	50 %	PIT	+60%		
3 SERVO 140° CCPM	AL	%	ELE	Ē	%	PIT	%		

10X Vibe 90 3D Data Sheet, 140° CCPM

MODEL NO. (84) _____

MODEL NAME (81) Vibe 90 3D

MODULATION (85) SPCM-ZPCM-PPM

	THR	0		AILE			ELEV			RUDE)		GEAR		PITCH		AUX2		AUX3		AUX4		AUX5
REVERSE SVV (11)	R N)		R			(R) N			(R) N			R		(R) N		R		R		R		R
TRAVELADIUST	H 10	00%	L	115	%	D	115	%	L	150	%	+	100%	+	115%	+	150%	+	150%	+	150%	+	150%
(12)	L 10	00%	R	115	%	U	115	%	R	150	%	-	100%	-	115 %	-	150%	-	150%	-	150%	-	150%
SUB-TRIM (15)			A	djust s	o th	at r	no Sul	b-Tri	m i	is nee	ded												
TRIM RATE (83)	6	0 %		2			2			1													

			AILE	ELEV	RUDD
		D/R	100 %	100 %	100 %
	0	EXP	25 %	25 %	25 %
		TYPE	LIN/EXP	LIN/EXP	LIN/EXP
D/R		D/R	100 %	100 %	100 %
EXP	1	EXP	30 %	30 %	30 %
(13)		TYPE	LIN/EXP	LIN/EXP	LIN/EXP
		D/R	100 %	100 %	100 %
	2	EXP	30%	30%	30%
		TYPE	LIN/EXP	LIN/EXP	LIN/EXP
	ST-1	INHACT	0 • 1 • 2	0.1.2	0 • 1 • 2
AUTO	ST-2	INH (AC)	0 • 1 • 2	0.1.2	0 · 1 🖓
D/R	ST-3	INH•ACT	0 • 1 • 2	0 · 1 · 2	0 • 1 • 2
(23)	ST-4	INH•ACT	0 • 1 • 2	0 • 1 • 2	0 • 1 • 2
	HOLD	INHAC	0 · 1 🕗	0 · 1 📿	0 · 1 · 2

THROTTLE	HOLD SW				
HOLD	POS	Adjust for idle			
(16)	AUTO CUT	NHACT			
		POS			
	Delay	1/4 1/2 3/4 1			

	FLIG EXT	iht Ra	GEAR AILE
	GE/ SV	AR V	NH)GEAR HOLD
(17)	AU SV	X2 V	(N) ACT
	PIT. LEVER	LOW	
		HI	(NH)ACT
	ADT STL	INT	INHAC

			0		Set gain			
GYRO	INH AUX 3 AUTO		1	F	per Gyro's			
SENS			2		settings			
(44)		NR	S1	S2	S3	S4	HD	
		0	1	1	1	1	2	

				M	CHANNEL TH MASTER SLAVE		TRIM	SW		OFFSET			+GAIN			-GAIN			
	5	1	INH ACT	— o			OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER											
	5	2	INH ACT			_		OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER										
	5	3	INH ACT			_		OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER										
	5	4	INH			—		ON	HD•AX2•GER										
PROGRAM										EXP		L	1	2	3	4	5	6	н
(51) - (58)	5	5	INH ACT			—		OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER	OFF ON	IN OUT	0							100
	5	6	INH ACT			—		OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER	OFF ON	IN OUT	0							100
	5	7	INH ACT			—		OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER	OFF ON	IN OUT	0							100
	5	8	INH ACT			_		OFF ON	NR•S1•S2•S3•S4 HD•AX2•GER	OFF ON	IN OUT	0							100

		EXP		L	1	2	3	4	5	6	Н
		G	IN	0	13	28	74	80			100
	N	QH.	OUT	0	47	56	68	74			100
7,150		ON	HOV.SEL		HOV	HOV	HOV	HOV	HOV	HOV	
IHRO		()FJ	IN	0	25	48	75				100
CURVE	1	ŐŇ	OUT	100	75	55	75				100
(18)		(F)	IN	0	25	48	74	88			100
TH,TRIM=SLOW	2	ŐŇ	OUT	100	75	55	75				100
	2	OFF	IN	0							100
	3	ON	OUT	0							100
	4	OFF	IN	0							100
		ÔN	OUT								
		677	IN	0	13	32	80				100
	N		OUT	0	25	47	80				97
		ON	HOV.SEL		HOV	HOV	HOV	HOV	HOV	HOV	
	1	OFF	IN	0	12	85					100
PITCH	1	ON	OUT	0	16	88					95
CURVE	2	OFF	IN	0	12	85					100
(68)		ÓŇ	OUT	0	16	88					95
(00)	2	OFF	IN	0							100
P,TRIM=CENTER	3	ÓŇ	OUT								
HOV.P=CENTER	1	OFF	IN	0							100
	4	ÓŇ	OUT								
		6F)	IN	0	50						100
		ÔŇ	OUT	0	60						100

Rudder→Throttle		+15 %
4→1 MIX (41)		-15 %
MODE SELECTION	NR+S1+S2+S3+S4+AX2	

FAII-	-	MODE	HOLD • 1.0s • 0.5s • 0.25s
SAFE	Z	MEMORY	
(77)	S	MEMORY	THROTTLE 1/4 STICK

Aileron→Throttle		+20%
$\begin{array}{c} 2 \rightarrow 1 \\ MIX (42) \end{array}$		-20 %
MODE SELECTION	NR • (51 • (52 • (53 • (S4)• AX2

Elevator→Throttle		+20 %
MIX (43)		-20 %
MODE SELECTION	NR (S1) (S2) (S3) (S	34)• AX2

		1 SERVO	C • 3SERVO	D-1	20°CCF	PM ~3SERN	/O-140	D'CCPIV	
	MIXING				D				%
TYPE		ELE→AL		U				%	
	(65)	1SERVO	AL→EE		L				%
					R				%
		SWITCH	NR•S1	• S2	• \$3 •	S4 • HD			
	3 SERVO 120° CCPM	AL	%	ELE	Ē	%	PIT		%
	3 SERVO 140° CCPM	AL	50%	ELE	Ē	50 %	PIT	+6	0%



VIBE 90 3D MANUAL PARTS LISTINGS Start Shaft/ Clutch/ Engine Assembly

Part #	Description	Quantity	Comments/ Additional Contents
996101	Hex Shaft Adaptor	1	Complete w/ 4 x 4 mm set screw
980004	Set Screw 4 x 4 mm	10	
981025	Bearing Sealed 5 x 19 x 6 mm	2	
996091	Start Shaft Bearing Block w/BB	1	
980036	Flat Washer, 3 mm	10	
980013	Socket Head Bolt. 3 x 8 mm	10	
996089	Clutch Bell Assembly w/BB	1	Complete w/bearing & clutch lining
970080	Clutch lining	1	,
996100	Start Shaft	1	
996092	Clutch Assembly	1	Complete w/two 4 x 6 mm bolts
980062	Socket Head Bolt, 4 x 6 mm	10	
981005	Ball Bearing, 10 x 19 x 7 mm	2	
996090	Pinion Gear, 11 Tooth	1	
991001	Ball Bearing, 15 x 24 x 5 mm	1	
996080	Long Bearing Block "B"	1	Complete w/bearing
996016	Long Bearing Block "A"	1	Complete w/bearing
980059	Socket Head Bolt, 3 x 14 mm	10	
970050	Taper Collet "B", Upper	1	
996006	Cooling Fan Shroud	1	1-left, 1-right half complete w/screws
996002	Cooling Shroud Brackets	2	Complete w/screws and washers
996003	Cooling Fan Blades	1	Complete w/screws and washers
996011	Cooling Fan Hub	1	
980062	Socket Head Bolt, 4 x 6 mm	10	
970001	Steel Joint Ball w/2 x 8 mm Screw	10	Complete w/ten 2 x 8 mm screws
980037	Hex Nut, 2 mm	10	
970004	Universal Ball Link	10	
996075	Engine Mount	1	
970102	Taper Collet "C", Lower	1	

MAIN FRAME/LANDING GEAR/AUTOROTATION ASSEMBLY



VIBE 90 3D MANUAL PARTS LISTINGS Main Frame/Landing Gear/Autorotation Assembly

Part #	Description	Quantity	Comments/ Additional Contents
980039	Nvlon Lock Nut. 3 mm Low Profile	10	
996009	Upper Main Shaft Bearing Block w/BB	1	Complete with ball bearing
996082	Tail Boom Mounting Clamp, 2-piece	1	je na se se g
994009	Tail Boom Mounting Clamp, 1-piece	1	
996004	I-Beam Cross member "B"	2	
9960191	Main Frame Set	1	Complete Set (2 pcs)
980022	Socket Head Bolt, 3 x 40 mm	10	
996001	I-Beam Cross member "A"	1	
970020	Main Frame Cross member, 32 mm	2	
980061	Socket Head Bolt, 3 x 25 mm	10	
980014	Socket Head Bolt, 3 x 10 mm	10	
990053	Socket Head Bolt, 3.5 x 6 mm	10	
970018	Mixing Lever Spacer	2	
980036	Flat Washer, 3 mm	10	
980019	Socket Head Bolt, 3 x 22 mm	10	
980122	Socket Head Bolt, 3 x 50 mm	10	
980013	Socket Head Bolt, 3 x 8 mm	10	
960097	Main Frame Cross member, 48 mm	2	
9960081	Fuel Tank Mounting Frames	2	
970204	Canopy Mounting Standoff	2	
99601911	Front Radio Bed	1	
980004	Set Screw, 4 x 4 mm	10	
970008	Main Shaft Collar	1	Complete w/four 4 x 4 mm set screws
996065	Main Rotor Shaft, Hardened	1	
996005	Landing Strut Mounts	4	
980014	Socket Head Bolt, 3 x 10 mm	10	
992018	Carbon Bottom Frame Plate	1	
996081	Rear Grounding Bracket	1	
980012	Socket Head Bolt, 3 x 6 mm	10	
960338	Landing Struts, White	2	
980004	Set Screw, 4 x 4 mm	10	
980060	Socket Head Bolt, 3 x 20 mm	10	
960036	Antenna Tube	3	
960119	Landing Skids	2	Complete w/four skid caps
970048	Landing Skid Caps	4	
996015	Autorotation Assembly	1	
960002	88T Molded Main Drive Gear	1	(standard)
970047	Main Shaft Washer and Bolt	1	Complete w/one 6 x 10 mm hex bolt
994001	Steel Auto Hub Washer	1	



VIBE 90 3D MANUAL PARTS LISTINGS Swashplate/CCPM Control System

Part #	Description	Quantity	Comments/ Additional Contents
IRP970001	Joint Balls w/8 mm Screws	10	
JRP970002	Joint Balls w/10 mm Screws	10	
JRP970004	Universal Links	10	
JRP970018	Mixing Lever Spacer	2	
JRP970020	Main Frame Standoff, 32 mm	2	
JRP970053	Control Ball Spacer	2	
JRP970078	Control Ball Spacer, 2.75 mm	2	
JRP970082	Washer, 3 x 4.5 x 4 mm	2	
JRP970104	Servo Mounting Plates	8	
JRP970201	Control Ball, 4 mm	2	
JRP970206	CCPM T Lever Spacer	2	
JRP970209	CCPM A Arm Collar	2	
JRP970211	Shaft Washer, CCPM	2	
JRP980002	Set Screws, 3 x 4 mm	10	
JRP980004	Set Screws, 4 x 4 mm	10	
JRP980013	Socket Head Bolts, 3 x 8 mm	10	
JRP980016	Socket Head Bolts, 3 x 15 mm	10	
JRP980020	Socket Head Bolts, 3 x 28 mm	10	
JRP980022	Socket Head Bolts, 3 x 40 mm	10	
JRP980027	Self Tapping Screws, 2 x 8 mm	10	
JRP980035	Plate Washer, 2.6 mm	10	
JRP980037	Hex Nuts, 2 mm	10	
JRP980039	Nylon Lock Nuts, 3 mm	10	
JRP980040	Nylon Lock Nuts, 4 mm	10	
JRP980046	Control Rod, 2.3 x 60 mm	2	
JRP980056	Control Rod, 2.3 x 85 mm	2	
JRP980067	Set Screws, 3 x 3 mm	10	
JRP980071	Plate Washers, 4 mm	10	
JRP980102	Socket Head Bolts, 4 x 10 mm	10	
JRP980148	Self Tapping Screws, 2.6 x 15 mm	10	
JRP991003	CCPM Control Arm Block w/BB	1	
JRP994018	CCPM Elevator Control Arm	1	
JRP994019	Control Ball, 20 mm	2	
JRP994020	CCPM Control Arm Shaft	1	
JRP996073	CCPM Swashplate Assembly	1	Complete with control balls and screws
JRP996040	CCPM T Lever Assembly w/BB	1	
JRP996041	CCPM Top Servo Mounting Post	1	
JRP996085	CCPM A-Arm Assembly	1	
JRP996043	CCPM Elevator Arm Assembly	1	
JRP996039	Aluminum Washout Base	1	
JRP9960071	Carbon Upper Servo Mount	2	
JRP9601912	Carbon Upper Gyro Tray	1	
JRP99	2.5 mm Spacers	4	
JRP980055	Control Rod, 2.3 x 70 mm	2	





VIBE 90 3D MANUAL PARTS LISTINGS Main Rotor Head/ Washout Assembly

Part #	Description	Quantity	Comments/ Additional Contents
980013	Socket Head Bolt, 3 x 8 mm	10	
980004	Set Screw, 4 x 4 mm	10	
KSJ15721	3D Flybar Paddles	2	
994008	Flybar Weights	2	Complete w/set screws
960189	Head Button	1	Complete w/one 3 x 8 mm socket head bolts
996079	Blade Spindle Shaft	1	Complete w/two 5 x 10 mm socket head bolts
980040	Nylon Lock Nut. 4 mm	10	
996033	Flybar Control Arm	2	Complete w/steel joint ball and screws
996105	O-Ring Dampeners, 8pc (2 hard, 2 soft)	4	·····
996074	Main Rotor Hub	1	
970098	Universal Ball Link (short)	10	
994005	Control Ball, 14 mm	2	
980001	Set Screw, 3 x 4 mm	10	
980052	Control Rod. 2.3 x 15 mm	2	
996077	Seesaw Mixing Arm Assm. w/BB	1	Complete w/all hardware
980039	Nylon Lock Nut. 3 mm Low Profile	10	
970115	Washer03 x 4.5 x 0.7	10	
996026	Main Blade Holder	2	
996099	Blade Grip Control Ball, 14mm	2	
970082	Washer03 x 4.5 x 0.4	10	
980037	Hex nut. 2 mm	10	
980030	Button Head Bolt, 3 x 5 mm	10	
970069	Blade Bolts w/Spacers	2	Complete w/two 4 mm bolts, and 12 mm grip spacers
980075	Nylon Lock Nut. 5mm	10	
980016	Socket Head Bolt, 3 x 15 mm	10	
970029	Seesaw Spacer Collar	2	
970077	Main Rotor Shaft Bolt, 3 x 22 mm	2	Complete w/two lock nuts and washers
996076	Seesaw Shaft Assembly	1	Complete w/all hardware
970010	Washout Link	2	Complete w/all hardware
981015	CA Stopper Ring	10	
960013	Washout Base	1	
970004	Universal Ball Link	10	
980085	Control Rod, 2.3 x 55 mm	2	
980042	Control Rod, 2.3 x 30 mm	2	
981026	Bearing, 8 x 16 x 5 mm	2	
970099	Washer, 12 x 16 x 0.5 mm	2	
981027	Thrust Bearing, 8 x 16 x 5 mm	2	
970093	Spindle Shaft Washer	2	
980074	Socket Head Bolt, 5 x 10 mm	10	
960249	Washout Arm w/BB	1	Complete w/all hardware
980016	Socket Head Bolt, 3 x 15 mm	10	
981031	Bearing w/Flange, 3 x 8 x 4 mm	2	
970119	Spacer, 3 x 5 x 1.8 mm	2	
996078	Seesaw Mixing Arm Collars	2	
996093	Head Spacers (4)	4	
9830083	Flybar, 530 mm	1	



VIBE 90 3D MANUAL PARTS LISTINGS Tail Drive System/Shaft Drive Parts

Part #	Description	Quantity	Comments/ Additional Contents
	Tail Ditch Link 2		
	Bevel Front Pinion Gear (Metal)	1	
	Tube Drive Joint Front	1	
JRP960111	Revel Tail Drive Gear (Plastic)	1	Complete with screws
JRP960132	Aluminum Tail Support Clamp	1	
JRP960133	Tail Gear Box Clamp A	1	
JRP960134	Tail Gear Box Clamp B	1	
JRP970001	Joint Balls w/8 mm Screws	10	
JRP970004	Joint Balls w/10 mm Screws	10	
JRP970060	Tail Pitch Slider Assembly	1	
JRP970061	Tail Control Arm Collar	1	
JRP970081	Control Rod Ends	2	
JRP970111	Washer, 8 x 9 x 1 mm	2	
JRP970169	Shaft Drive Universal, Front	1	
JRP970170	Shaft Drive Joint, Rear	1	
JRP970171	Shaft Drive Tube Inserts	2	
JRP970172	Shaft Drive Guides w/Bearings	2	
JRP970173	Shaft Drive Guide O-Rings	2	
JRP980001	Set Screws, 3 x 4 mm	10	
JRP980004	Set Screws, 4 x 4 mm	10	
JRP980012	Socket Head Bolts, 3 x 6 mm	10	
JRP980015	Socket Head Bolts, 3 x 12 mm	10	
JRP980019	Socket Head Bolts, 3 x 22 mm	10	
JRP980022	Socket Head Bolts, 3 x 40 mm	10	
JRP980024	Self Tapping Screws, 2 x 8 mm	10	
JRP980036	Plate Washer, 3 mm	10	
JRP980037	Hex Nuts, 2 mm	10	
JRP980039	Nyion Lock Nuts, 3 mm	10	
	Socket Head Bolts, 3 X 20 mm	10	
	Fide Head Boils, 3 X 0 IIIII	10	
JRP 900007	Set Scrows, 5 X 5 IIIII	10	
JRF 900009	Sockot Hoad Bolts 2 x 6 mm	10	
	Self Tanning Screws 2 v / mm	10	
IRP081015	CA Stopper Ring 2 mm	10	
IRP990053	Socket Head Bolts 3.5 x.6 mm	2	
JRP991002	Front Pinion Case w/ Bearings	1	
JRP993004	Tail Drive Shaft, Aluminum	1	
JRP993005	Tail Boom, Aluminum	1	
JRP993006	Tail Brace Set (Black)	1	Complete with all hardware
JRP993007	Tail Drive Shaft Assm. Complete	1	Complete with all hardware
JRP996082	Tail Boom Mounting Clamp, 2 piece	1	
JRP994011	Tail Output Shaft	1	
JRP994012	Tail Slide Ring Sleeve	1	
JRP994013	Tail Output Shaft Collar	2	
JRP996106	Tail Case Input Gear w/ Shaft	1	
JRP996107	Tail Case Output Gear	1	
JRP994016	Tail Case Input Gear Collar	1	
JRP994017	Tail Case Rear Cap	1	
JRP994022	Tail Pitch Plate	1	
JRP996024	Tail Guide Clamp Set	1	One compete set with screws
JRP996084	Split Gear Hub Adapter	1	
JRP996104	Iall Gear Case Set	1	
JRP996086	CNC BB Tall Case Control Lever	1	
JKF990103	Stanliess Steel Tall Control Kod, Long	 1	
JKF772U31	CE Tail FIII, MULIZULIA CE Tail Fin, Vortical	1	
JKF 772U32	GETAILFILL, VELLUAL Special Washer 16 v 10 mm	1	
JRF 7740013	Tail Case Rearing 10 x 5 mm	ו כ	
JRP006100	Tail Case Bearing, 10 x 5 mm	∠ 1	
JRP996110	Tail Case Bearing, 13 x 5 mm	1	
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VIBE 90 3D MANUAL PARTS LISTINGS Tail Brace/ Tail Boom Assembly

Part #	Description	Quantity	Comments/ Additional Contents
004004	Tail Brass Connector	1	Complete w/holt
994004		1	Complete whole
960047	Iali Brace Tube	2	
980009	Socket Head Bolt, 2.6 x 12 mm	10	
980036	Flat Washer, 3 mm	10	
980070	Nylon Lock Nut, 3 mm	10	
993003	Tail Brace Set 1 Two brace tubes	4	brace connectors and hardware
970002	Steel Joint Ball w/ 2 x 10 mm Screw	10	Complete w/ten 2 x 8 mm screws
960128	Tail Blade Holder Set	1	One complete set (4 pcs)
976103	O-Ring, Tail Hub	2	
980131	Socket Head Bolt, 2 x 10 mm	10	
981034	Thrust Bearing, 4 x 9 x 4 mm	2	
981018	Open Bearing, 4 x 10 x 4 mm	2	
960129	Tail Rotor Blades	2	
970054	Washer, 4 x 7 x 0.5 mm	2	
970065	Washer, 7 x 10 x 1 mm	2	
981019	Sealed Bearing, 4 x 10 x 4 mm	2	
980128	Nylon Lock Nut, 2 mm	10	
980067	Set Screw, 3 x 3 mm	10	
970018	Mixing Lever Spacer	2	
960507	Tail Blade Holder Set w/Hardware	1	One complete set (4 pcs) with hardware
996083	Tail Center Hub w/O-Rings	1	Complete w/two O-rings



VIBE 90 3D MANUAL PARTS LISTINGS Body Set/ Fuel Tank Assembly

Part #	Description	Quantity	Comments/ Additional Contents
9920012	Vibe Body Set	1	
960072	Rubber Body Grommets	4	
980036	Flat Washer, 3 mm	10	
980015	Socket Head Bolt, 3 x 12 mm	10	
980132	CA Stopper Ring, 3.5 mm	10	
970104	Servo Mounting Plates, Type B	10	
970025	Switch Mounting Grommets	4	
990051	Threaded Rod, 3 x 50 mm	2	
994006	Main Frame Standoff, 41 mm	2	
980013	Socket Head Bolt, 3 x 8 mm	10	
970214	Main Frame Standoff, 21 mm	2	
970106	Fuel Tank Hardware Set	1	Complete with stopper, clunk, nut, and washer
996010	Vigor Fuel Tank Set	1	Complete with all tank hardware
960336	Tank Mounting Rubber (3 ft)	1	
996033	Vibe 90 3D Instruction Manual	1	
9960292	Vibe 90 3D Decal Set	1	

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